



Smooth sailing: tackling the toughest crew transfer challenges

As the offshore wind industry grows, keeping turbines running smoothly depends on reliable and proficient crew transfers. However, unpredictable sea conditions and varying boat landing designs create risks and operational challenges. Buoyant Works is at the forefront of addressing these issues, offering innovative solutions designed to enhance safety and reliability, boost efficiency and promote sustainability in offshore wind operations.

The offshore wind industry has seen remarkable growth in recent years, with global capacity expanding from 3.1 gigawatts (GW) in 2010 to approximately 72.6 GW by 2023. This rapid development highlights the increasing importance and potential of offshore wind energy as a key player in the global transition to renewable energy sources.

Operational procedures in offshore wind farms typically cause significant fuel savings, ranging from 25% to 30%. These savings contribute to the overall efficiency and sustainability of offshore wind operations, making them a more cost-effective and environmentally friendly energy source.

Crew Transfer Vessels (CTVs) are integral to offshore wind energy operations, bridging the gap between offshore turbines and the onshore workforce. These vessels transport technicians, engineers and essential supplies to and from wind turbines, often located miles from shore.

The unique setup of offshore wind farms helps reduce crew transfer times. This is due to the high grip available, which enhances the

efficiency of crew movement between vessels and wind turbines. As a result, operational downtime is minimized, further optimizing the performance of these renewable energy projects.

As the industry evolves, the safety, efficiency and adaptability of crew transfer operations are more critical than ever, especially when faced with varying boat landing configurations and tough environmental conditions. New, innovative solutions are making the process smoother and safer.

Competitive landscape and differentiation

Traditional systems used in offshore wind operations, such as rigid steel boat landings and ladders, are prone to corrosion and frequent maintenance, and struggle to accommodate varying landing configurations. The innovative solutions in use today leverage high-performance materials to provide adaptable, durable and corrosion-resistant equipment.

These improvements enhance safety and reduce long-term maintenance costs, giving these solutions a competitive edge in an



industry increasingly focused on operational efficiency and sustainability.

Overcoming key challenges in crew transfers

While crew transfers may seem straightforward, they are fraught with challenges that can impact both personnel safety and operational efficiency.

Safety concerns with non-uniform boat landing heights and widths

One of the primary risks in crew transfer operations stems from the inconsistency in boat landing heights and widths. Offshore wind turbines come in various designs, each with unique landing configurations. This variability makes it difficult to guarantee safe boarding and disembarking, especially in rough sea conditions. A step-off distance that's either too large or too small can create hazardous scenarios for crew members.

Potential damage to ladders from collisions and environmental exposure

The hostile offshore environment accelerates wear and tear on equipment such as ladders. High winds, rough seas and constant exposure to saltwater contribute to the degradation of equipment, potentially causing structural failures. This not only poses risks to personnel but can also lead to costly delays. Industry reports indicate that maintenance costs for offshore wind assets can account for up to 25% of total operational expenses, highlighting the need for durable solutions.

The need for durable and adaptable equipment

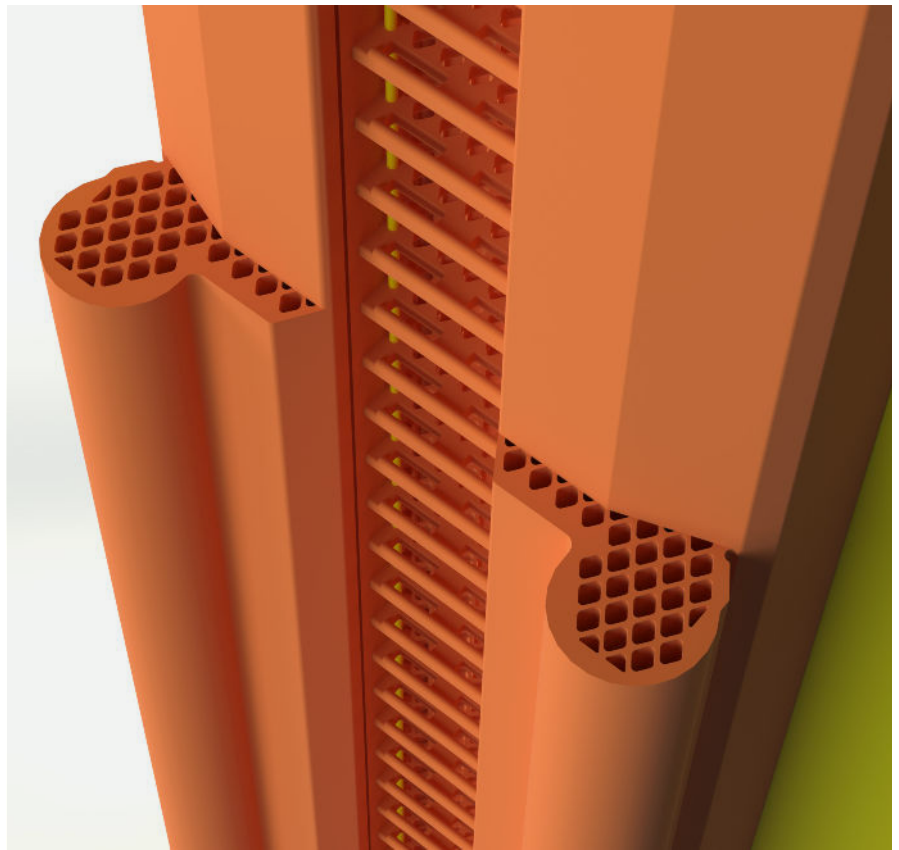
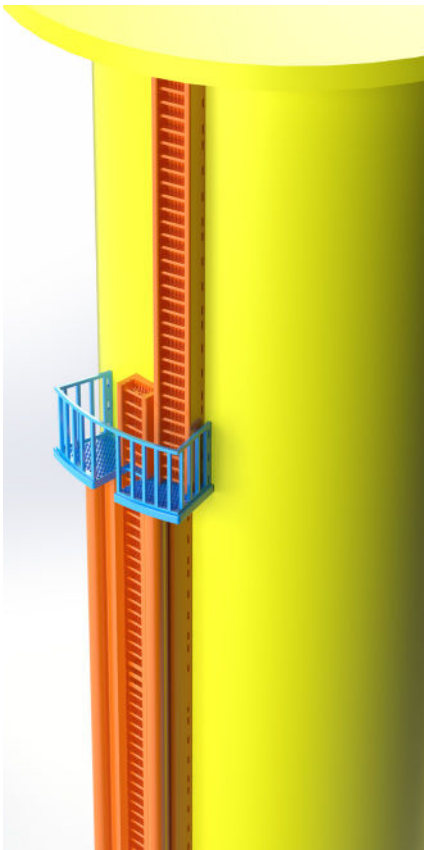
Offshore wind operations require constant activity, so the equipment used for crew transfers must be both hard-wearing and adaptable. With varied boat landing configurations, equipment must accommodate different conditions to maximize operational efficiency. Without this

adaptability, efficiency suffers and operational costs increase.

Leading the charge in adaptable and safe CTV operations

Innovative solutions address these challenges by providing adaptable and secure ways to transfer crew across varying boat landing configurations. These solutions





accommodate different landing heights and widths, improving crew safety while reducing operational delays.

Real-world impact

A leading wind farm operator, which had been facing frequent delays due to inconsistent boat landings, integrated adaptable solutions into their fleet. As a result, transfer times were reduced by 30%, significantly improving operational efficiency. Additionally, safety incidents related to boarding were cut by 40%, ensuring a safer work environment. Furthermore, operational costs were lowered through reduced downtime and fewer emergency maintenance requirements.

Innovative protection for boat landings

Offshore wind turbines face immense challenges due to the harsh marine environment, which puts significant strain on their components. Traditional steel boat landings have several drawbacks, including high maintenance costs, susceptibility to corrosion and wear. Steel structures require frequent inspections and upkeep, contributing to the industry's carbon footprint. Additionally, boat landings are vulnerable to impacts, which can damage both the structures and CTVs.

To mitigate these issues, protective systems are designed to prevent wear on boat landings caused by saltwater exposure, collisions and rough seas. These systems absorb impact

energy, extending the lifespan of equipment and reducing maintenance costs and downtime.

These protective systems align with global sustainability initiatives in the offshore wind sector. Built with eco-friendly practices, they are designed to reduce maintenance needs, which in turn lowers the carbon footprint of offshore wind projects. By extending the lifespan of boat landings, these innovations help reduce the environmental impact of maintaining offshore infrastructure, supporting industry-wide goals for net zero emissions and reduced waste.

Competitive advantage

Unlike traditional protection solutions, these systems are lighter, more durable and require fewer inspections over their lifespan. Compared to conventional steel reinforcements, they reduce maintenance costs by up to 50% while improving safety for technicians working in offshore environments.

Advanced ladder protection and durability

Ladders are essential for accessing turbines, but they are often damaged due to collisions and environmental exposure. The use of innovative protective systems offers solutions to protect ladders and improve overall landing functionality. These systems feature a modular design built from high-performance materials that are resistant to corrosion, ensuring longevity and reducing maintenance.

The design also allows customization to meet the specific needs of each wind farm.

Damaged sections can be easily replaced offshore, minimizing downtime and disruptions. These systems are also designed for retrofit installations, allowing easy integration into existing turbines.

Unlike traditional steel boat landings, which require frequent inspections and maintenance, polymer-based systems are virtually maintenance free. The reduced number of components further minimizes maintenance requirements, offering a more reliable solution with fewer parts prone to damage.

Impact absorption, sustainability and cost-effectiveness

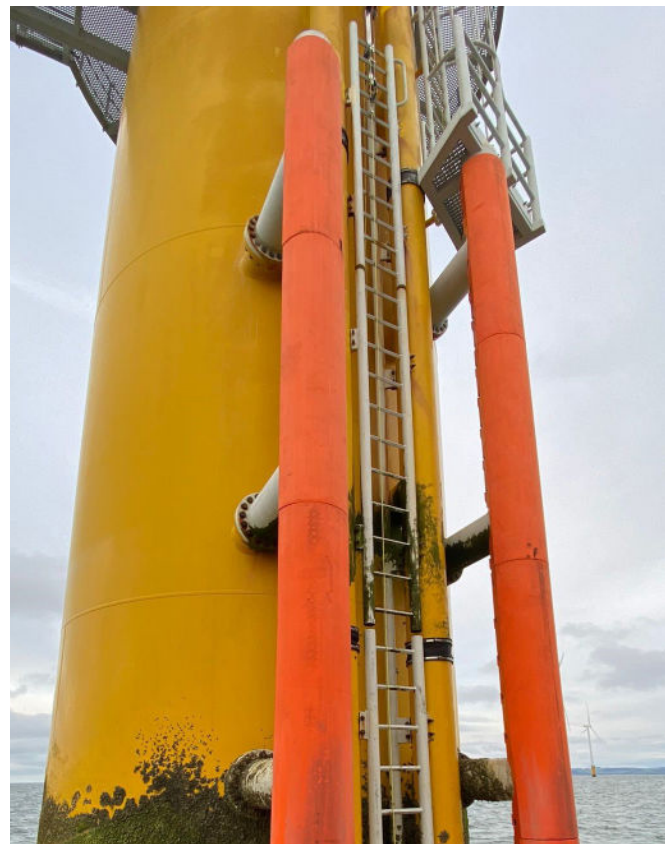
The protective systems are designed to handle accidental impacts with their advanced shock-absorbing technology, reducing damage to both boat landings and CTVs. This not only enhances safety but also lowers repair costs by mitigating the risk of damage from repeated impacts, ultimately extending the lifespan of both the landings and vessels.

Built with sustainability in mind, the system uses 100% recyclable materials and is produced with eco-friendly practices, helping to reduce the environmental footprint of offshore wind projects.

The adaptability and durability of these solutions directly benefit operators by reducing costs and improving safety.



Before



After

Future trends and technological innovations

As offshore wind operations scale up globally, innovations in crew transfer solutions will continue to play a critical role. Emerging technologies such as automation, AI-driven safety monitoring and hybrid CTV propulsion systems are set to further optimize efficiency and reduce costs. These advancements ensure that solutions evolve alongside the industry's growing needs.

With automation and robotics playing an increasing role in offshore wind operations, human error could be minimized and logistics streamlined, creating even greater efficiencies.

As the offshore wind industry expands, integrating cutting-edge methods for crew

transfers is critical for maintaining turbine efficiency, safety, and environmental sustainability. These methods are pivotal in aligning with the industry's goals to enhance operational efficiency and reduce environmental impact.

The bigger picture: sustainability, safety and cost-effectiveness

The industry's commitment to developing products that meet the immediate operational needs of offshore wind farms, while also contributing to the sector's long-term sustainability objectives, is evident. The adaptability and robustness of these methods provide tangible benefits to operators by lowering operational costs and enhancing safety measures. By introducing innovative

approaches that safeguard both personnel and equipment, these developments are instrumental in promoting the sustainable expansion of offshore wind energy.

In driving the global shift towards renewable energy, it is imperative that these new approaches emphasize safety, efficiency, and sustainability. These innovations enable operators to effectively address key challenges and maintain high-performance levels under demanding conditions. Through these strategic initiatives, the offshore wind sector is not merely reacting to current obstacles but is also proactively shaping the future dynamics of offshore wind energy operations.

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